

## PILFER-RESISTANT PACKAGING

### Claims

- 5           1.       A clamshell package comprising:  
              a housing comprising:  
              a first portion made from a substantially tear-resistant material having a grain  
aligned in substantially one direction;  
              a second portion made from a substantially tear-resistant material having grain  
10 aligned in a direction contrary to said grain of said first portion so as to result in a  
substantially criss-cross pattern of grain when said first and second portions are  
placed together so as to provide resistance to tearing in multiple directions; and  
              an opening in the top half of the housing; and  
              a display chamber substantially surrounded by said opening of the first portion  
15 of the housing and is secured within the housing.
2.       The clamshell blister pack of claim 1 wherein the second portion is  
fixedly attached to the first portion.
- 20           3.       The clamshell blister pack of claim 1 wherein the first and second  
portion are made from a printable material.
4.       The clamshell blister pack of claim 1 wherein the display chamber  
includes a rim that abuts against a side of the first portion of the housing when the  
25 display chamber extends through the housing to retain the display chamber within the  
housing.

5. The clamshell blister pack of claim 1 wherein the substantially tear-resistant material is a SPS board coated with a polyethylene material.

6. The clamshell blister pack of claim 1 wherein the display chamber is  
5 made from a material that is substantially transparent.

7. The clamshell blister pack of claim 1 wherein the display chamber is made from a material that is substantially opaque.

10 8. The clamshell blister pack of claim 7 wherein the display chamber is made from a substantially tear-resistant material.

9. The clamshell blister pack of claim 8 wherein the substantially tear-resistant material is a SPS board coated with a polyethylene material.

15

10. The clamshell blister pack of claim 8 wherein the display chamber is substantially seamless.

11. The clamshell blister pack of claim 8 wherein the display chamber  
20 comprises an exterior, and wherein the display chamber includes graphics on the exterior.

12. The clamshell blister pack of claim 1 which further comprises a slot  
extending through the first and second portions of the housing for use in displaying  
25 the products.

13. A blister pack for dispensing objects comprising:  
a blister sheet having one or more blisters, wherein each blister includes a cavity for housing an object;

a housing comprising:

5 a first portion made from a substantially tear-resistant material, the first portion having a grain aligned in substantially one direction; and

a second portion made from a substantially tear-resistant material, the second portion having a grain aligned in a direction substantially contrary to the grain of the first portion and attached to the first portion so as to result in a substantially criss-

10 cross pattern of grains to provide resistance to tearing in multiple directions.

14. The blister pack of claim 13 wherein the object is a pill.

15 15 The blister pack of claim 13 wherein the substantially tear-resistant material comprises a SPS board coated with a polyethylene material.

16. A clamshell package comprising:

a housing comprising:

20 a first portion made from a substantially tear-resistant and printable material having grain aligned in a first direction;

a second portion made from a substantially tear-resistant material having grain aligned in a second direction substantially contrary to said grain of said first portion so as to result in a substantially criss-cross pattern of grain when said first and second portions are placed together so as to provide resistance to tearing in multiple

25 directions; and

an opening in the first portion of the housing; and  
a display chamber substantially surrounded by the opening of the first portion  
of the housing, wherein the display chamber includes a rim that abuts against the  
underside of the first portion of the housing when the display chamber is substantially  
5 surrounded by said first portion to secure the display chamber with respect to the  
housing, and wherein the display chamber is substantially seamless.

17. A clamshell package housing comprising:  
a display chamber, wherein the display chamber is substantially seamless and  
10 substantially opaque;  
a first portion made from a substantially tear-resistant material; and  
a second portion adapted to be attached to the first portion to retain the display  
chamber therebetween.

18. The clamshell package housing of claim 17 wherein the display  
15 chamber further comprises graphics.

19. A clamshell package housing comprising:  
a display chamber having an interior for containing one or more objects; and  
20 first and second panels of a material having a grain, wherein the first and  
second panels operably retain the display chamber so as to prevent undesired access  
to the one or more objects; and  
wherein the panels when combined have at least two substantially crossing  
grains when assembled so as to make such panels resistant to tearing in multiple  
25 directions.

20. The clamshell package of Claim 19 wherein said first and second panels are connected along one edge.